Attorney Docket No. WSP232US U.S. Patent Application No. PCT Appl. No. PCT/EP2003/010452

Date: April 22, 2005

In The Claims

Please amend the claims as follows:

What is claimed is:

1-16 (cancelled)

17. (new) A sealing jaw, for manufacturing a sealing seam (19) in a heat-sealable material

for a package, with a sealing surface that is provided for coming into contact with the heat-

sealable material, and at least one rod or bar-shaped heating device is provided for heating

the heat-sealable material, wherein at least one pressure element (23) is provided on the

sealing surface, projecting above the sealing surface and at a distance from the heating device

(22).

18. (new) A sealing jaw according to claim 17, wherein the pressure element (23) is rod or

bar shaped and extends substantially parallel to the heating device (22).

19. (new) A sealing jaw according to claim 17 wherein the heating device (22) and the

pressure element (23) are distanced apart from one another by at least 0.1 mm.

20. (new) A sealing jaw according to claim 17 wherein the heating device (22) and the

pressure element (23) are distanced apart from one another by between 0.25 mm and 3 mm.

21. (new) A sealing jaw according to claim 17 wherein the heating device (22) and the

pressure element (23) are distanced apart from one another by between 0.5 mm and 1.5 mm.

22. (new) A sealing jaw according to claim 17 wherein the heating device (22) is provided

with an inductor and the pressure element (23) is composed of a non-conductive material.

23. (new) A sealing jaw according to claim 17 wherein the pressure element (23) is

composed of a ceramic material.

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- 24. (new) A sealing jaw according to claim 17 wherein the pressure element (23) is composed of a thermoplastic material.
- 25. (new) A sealing jaw according to claim 24 wherein the thermoplastic material is polyether-etherketone.
- 26. (new) A sealing jaw according to claim 17 wherein the pressure element (23) has a length between 2 and 30 mm.
- 27. (new) A sealing jaw according to claim 17 wherein the pressure element (23) has a length between 4 and 15 mm.
- 28. (new) A sealing jaw according to claim 17 wherein the pressure element (23) has a length between 7 and 9 mm.
- 29. (new) A sealing jaw according to claim17 wherein two pressure elements (23) are provided.
- 30. (new) A sealing jaw according to claim 17 wherein two rod or bar-shaped heating devices are provided.
- 31. (new) A sealing jaw according to claim 30, wherein a cutting or separating device is provided between the two heating devices.
- 32. (new) A sealing jaw according to claim 30, wherein an aperture for a cutting or separating device is provided between the two heating devices.
- 33. (new) A sealing jaw according to claim17, wherein each heating device is allocated at least one pressure element (23).
- 34. (new) A sealing jaw according to claim 17, wherein the ratio of the length of the heating device to the length of the pressure element (23) is between 5:1 and 25:1

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35. (new) A sealing jaw according to claim 22, wherein the heating device has sides at least

partly surrounded in a section of a non-magnetic material (24, 25) and the pressure element

(23) is arranged in the section.

36. (new) A sealing jaw according to claim 35, wherein the section is in the form of an

insert composed of a non-conductive material (24, 25).

37. (new) A sealing jaw according to claim 17, wherein the pressure element (23) can be

displaced in a longitudinal direction of the sealing jaw.

38. (new) An induction sealing device for heat sealing packaging material, with a sealing

jaw according to claim 22 that is provided to produce a sealing seam by pressing and heating

heat-sealable packaging material between the sealing jaw and a counter jaw.

39. (new) A packaging machine in which flowable material is infilled into a tube (1) formed

from a material web of packaging material provided with fold lines (12, 13), where the tube

(1) is provided with a right-angle sealing seam (19), said packaging machine being provided

with a sealing unit comprising a sealing jaw according to claim 17 for providing a right angle

sealing seam in the tube and is further provided with a device for detaching the tube from the

web in the area of the right-angle sealing seam (19).

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